

Fig. A Effect of Additive Injection Level

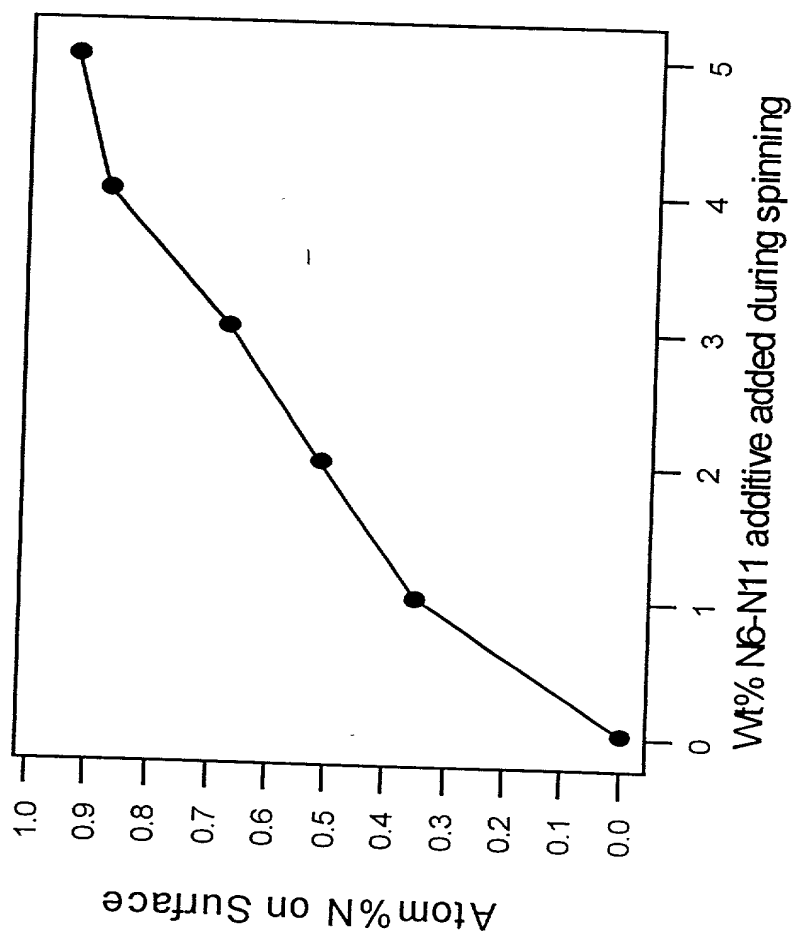
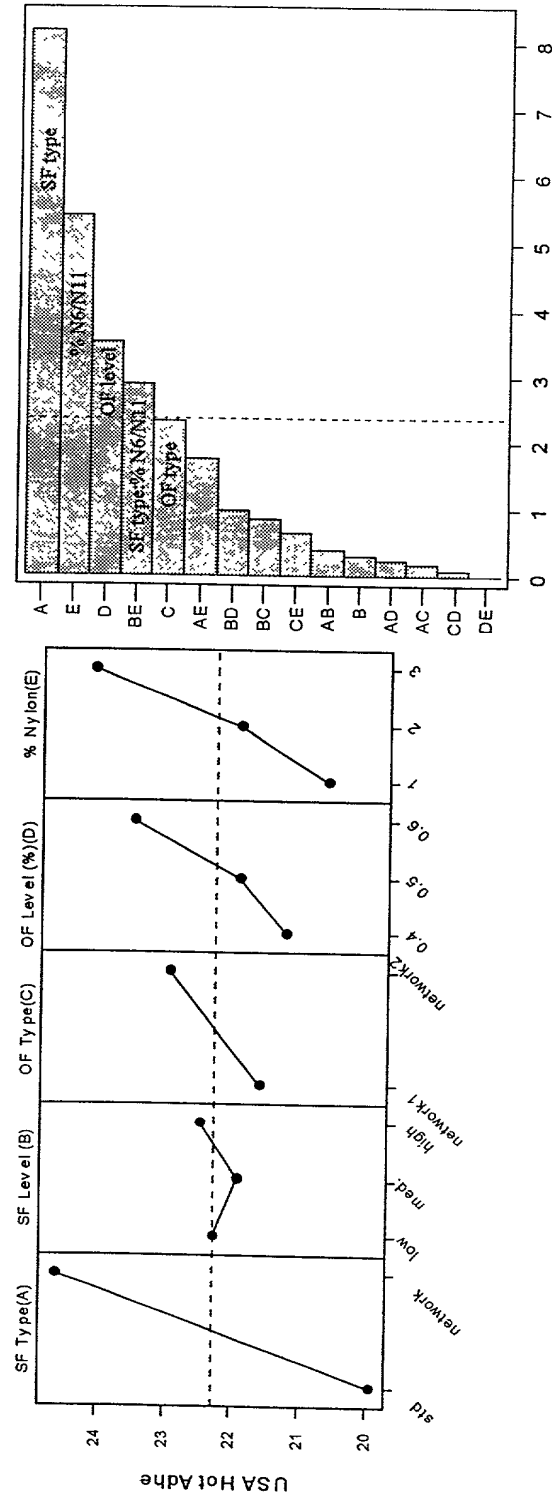
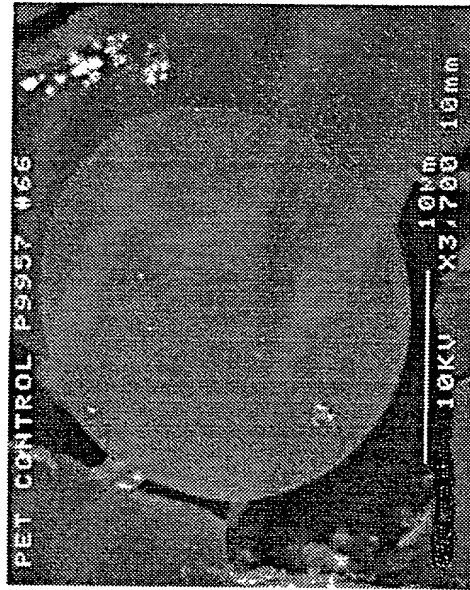


Fig. B DOE results define system robustness



PET



CTB-
modified
PET

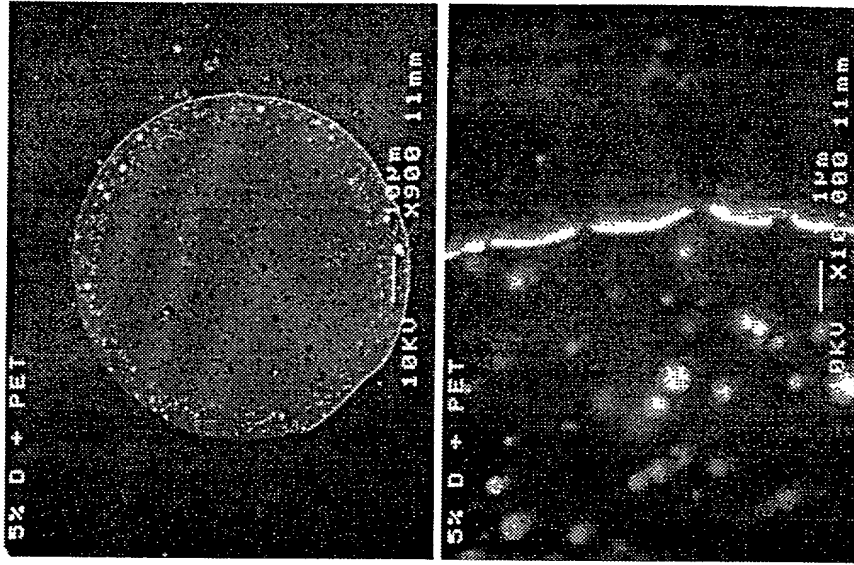


Fig. C. SEM Micrograph

Fig. D Bi-component Spinnerette Assembly

